

Product information

Product Number P61948
Product Group 6100
Product Name PEHACRYL 2C Primer
Color WHITE (FOR SILVER WHITE) (SHI)

Design number VPAA18864
Description Combination of polyesterolers, pigments and organic solvents
Application primer for the automotive industry

Technical Information

Gloss level	60° 44,0 - 47,0 GL	Density	20,0°C 1,165 - 1,175 g/cm³
Delivery Viscosity (DIN)	4 mm 20°C 25 - 30 sec		
Flash Point	>21 °C		
Storage Life	720 Days	solid content	42 - 50 %
Specific details	Solid Volume: ~ 4,9 %		

Health and safety : Handle with care. Before and during using, observe all safety labels on packaging and paint containers, consult Peter-Lacke Material Safety Data Sheets and follow all local or national safety regulations.

Processing Recommendation manual preparation

Hardener	P85022-02		
Ratio by Weight	7:1		
Processing Time (20 °C)	2,0 - 3,0 h	Processing Viscosity	4 mm 20°C 19 - 21 sec
Thinner	P86023 (if needed) 10 - 20 %		

Processing Recommendation 2c-machine

Hardener	P85022-02	Thinner to 1. component	P86023 15 %
Ratio by Volume	8:1		
Processing Time (20)	2,0 - 3,0 h	Processing Viscosity	4 mm 20°C 19 - 21 sec

Conditions of application

Type of application	Spraying air pressure (spray gun), Spraying air pressure (membrane pump / pressure vessel), Spraying automatic machine		
layer-thickness (dry)	20 - 35 µm		
Air atomizing	3,0 - 4,0 bar	nozzle size	1,0 - 1,2 mm
Material Pressure	0,5 - 1,0 bar		

Processing Recommendation

Top Coat	P54986
Substrate	ABS/PC;PP PE TD 20 (flamed)
Pre-treatment	substrates must be free from dust, grease and any parting agents
Application	multilayer
Recommendation	
Pre-Drying	10 - 15 min 20 °C
Oven drying	30 min 80 °C
Specific details	Mind Application Guidline !

The technical data serve your information and correspond to our experiences and investigations. They can be changed by us at any time in order to correspond to the state of the art. A guarantee cannot be taken over due to the different substrates as well as the most different influences during the processing and application. Application recommendations cannot be regarded as characteristic warranties. We ask to judge the suitability of the lacquer material on your parts. In cases of doubt you turn please to our department for application technique.

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